## **Material Safety Data Sheet**

1. Chemical Product and Company Iden	tification
가. Trade Name	HOC-301 (Hardner)
General Use	Indoor heavy electric machine epoxy resin
Manufacturer	Jeil Chemical Co., Ltd.
	38-16. Hoehak 3-gil, Onsan-Eup, Ulju-Gun, Ulsan, South Korea
	052-227-5003
2. Hazards Identification	
a. Hazards Classification and Statements	Acute. Tox. : Category 4
	Skin Irrit. : Category 2
	Eye Irrit. : Category 2
	Skin Sens. : Category 1
	Carcinogenicity : Category1B
	Carcinogenicity : Category1A
	STOT Rep. : Category 1
	Aquatic Chronic : Category 2
b. Hazards Description:	
Pictogram	
Signal word	DANGER
Hazards Classification and Statements	H290 May be corrosive to metals
	H312 Harmful in contact with skin
	H314 Causes severe skin burns and eye damage
	H317 May cause an allergic skin reaction
	H318 Causes serious eye damage
	H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled
	H335 May cause respiratory irritation
	H373 May cause damage to organs through prolonged or repeated exposure
Prevention precautionary statements	
	P234 Keep only in original container
	P260 Do not breathe dust/fume/gas/mist/vapours/spray
	P261 Avoid breathing dust/fume/gas/mist/vapours/spray
	P264 Wash ··· thoroughly after handling
	P271 Use only outdoors or in a well-ventilated area
	P272 Contaminated work clothing should not be allowed out of the workplace
	P280 Wear protective gloves/protective clothing/eye protection/face protection
	P285 In case of inadequate ventilation wear respiratory protection
Response precautionary statements	P301+P330+P331 Toxic if swallowed Fatal if inhaled Toxic if inhaled
	P302+P352 IF ON SKIN: Wash with soap and water
	P303+P361+P353 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing Rinse skin with water/shower

	P304+P340 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P310 Immediately call a POISON CENTER or doctor/physician
	P312 Call a POISON CENTER or doctor/physician if you feel unwell
	P314 Get Medical advice/attention if you feel unwell
	P321 Specific treatment (see … on this label)
	P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
	P363 Wash contaminated clothing before reuse
Storage precautionary statements	P403+P233 Store in a well ventilated place Keep container tightly closed
	P405 Store locked up
	P406 Store in a corrosive resistant/ container with a resistant inner liner
Disposal precautionary statements:	P501 Dispose of contents/container in accordance with local/regional/national/international regulation (to be specified).
C. Other harmful or danger characteristic (1	NFPA)
Neopentyl glycol	
Health hazard	1
Fire	1
Reactivity Hazard	0
ISOMETHYLTETRAHYDROPHTHALIC ANHYDR	RIDE
Health hazard	3
Fire	1
Reactivity Hazard	0
hexahydrophthalic anhydride	

## 3. COMPOSITION/INFORMATION ON INGREDIENTS

Health hazard

Reactivity Hazard

Fire

Cor	mponent	CAS NO.	Amount(%)
Neopentyl glycol	DIMETHYLOLPROPANE	126-30-7	0~5
ISOMETHYLTETRAHYDROPHTHALIC ANHYDRIDE	(1,3-ISOBENZOFURANDIONE,	26590-20-5	60~65
hexahydrophthalic anhydride	1,3-ISOBENZOFURANDIONE, HEXAHYDRO-	85-42-7	25~30
4. First aid measures			
a. Eye contact	Flush eyes with plenty of water for at	east 15 minutes while he	olding eyelids open
	Consult a physician if signs of irritatio	n appear.	
b. Skin contact	Immediately remove contaminated clothing or shoes, wash skin with plenty of water for at least 15 minutes. Use soap if readily available, or follow by thoroughly washing soap and water. Do not reuse clothing until thoroughly decontaminated.		
c. Inhalation	Move person to fresh air area and provide oxygen if breathing is difficult. Consult a physician if effects		
d. Ingestion	Do not induce vomiting because of risk of aspiration. Rinse mouth with water. Consult a physician if effects occur.		
5. Fire fighting measures			
Hazardous products of Combustion	In case of fire, toxic fumes might be f	ormed	

Water spray, foam, dry chemical, or carbon dioxide

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Unusual fire or explosion Hazards	May produce hazardous fumes of hazardous decomposition products	
	When fire fighting, wear full protective equipment including self-contained breathing apparatus	
6. Accidental release measures		
Personal precautions Environmental precautions	Put on adequate protective equipment. See section 8, Exposure control/ Personal Protection Keep away from drains, surface-water, ground water and soil.	
Clean-up Method	Sweep spilled material into non-leaking containers. All disposal methods must be in compliance	
	with applicable local regulations.	
7. Handling and storage		
a. Storage	Keep away from: acids, alkalis, oxidizers. Keep in cool, dry, ventilate storage and	
	in closed containers. Store in steel containers preferably located outdoors,	
	above ground, and surrounded by dikes to contain spills or leaks. Avoid freezing	
	temperatures during storage. Do not store in reactive metal containers. Product	
	may partially freeze with extended exposure to cold temperatures.	
b. Handling	When handling, do not eat, drink, or smoke. Avoid contact with eyes. Avoid contact with skin. Spraying increases the risk of hazardous exposure. In atmospheres where the material is sprayed, workers should avoid contact with aerosols containing S through proper engineering controls, such as exhaust ventilation. Wear goggles and face shield. Do not get into the eyes. Other individuals working in the vicinity of the product where exposure can occur should also be fitted with chemical splash goggles. Contaminated clothing should be properly disposed of in a manner that will not cause additional exposure. Workers should be strongly encouraged to follow good personal hygiene practices, such as thorough washing of hands, arms, neck and face following working with HOC-301	
8. Exposure controls/personal protection		
a. Exposure Limits		
National regulations		
	No Data	
ACGIH 규정		
	STEL 0.005 mg/m <sup>3</sup>	
Biological exposure limits		
	No Data	
b. Suitable Engieering Management	Use process isolation, local ventilation or other engieering management to maintain air quality under exposure limits.	
	Set wash up facilities and safe shower system, where storage or use of this material.	
c. Personal protector		
Eye protection	Safety glasses with side shields.	
Hands protection	Chemical resistant gloves.	
Skin and body protection	Chemical resistant protective suit. Chemicals resistant boots.	
Respiratory protection	Never exceed the national Occupational Exposure Limit. Use local. Exhaust	
9. Physical and chemical properties		
1. Appearance		
Туре	Liquid	
Color	Yellow	
2. Odor	No Data	
3. Odour threshold	No Data	

4. pH	No Data
5. Melting Point/Freezing Point	No Data
6. Boiling Point	No Data
7. Flash Point	No Data
8. Evaporation Rate	No Data
9. Flammability	No Data
10. Flammable Limits	No Data
11. Vapor Pressure	No Data
12. Solubility in WATER	No Data
13. Vapor density(water=1)	No Data
14. Density	No Data
15. n-Octanol/Water Partition coefficient	No Data
16. Autoignition Temperature	No Data
17. Decomposition Temperature	No Data
18. Viscosity(at 25℃)	200~300 cps(25°C)
19. Molecular Weight	No Data
0. Stability and reactivity	
Conditions to avoid	Can react strongly with epoxy resins at elevated temperature
Naterials to avoid	Acids, amines, bases, oxidizing agents
Hazardous reaction	Hazardous polymerization does not occur by itself
Decomposition temperature	Not available
Hazardous decomposition component	Hazardous decomposition products are not expected to form during normal storage
<ol> <li>Toxicological information         <ol> <li>Information on the likely routes of exposu</li> </ol> </li> </ol>	ıre
	re Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation.
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a. Information on the likely routes of exposu	Causes skin irritation. May cause an allergic skin reaction. Causes serious eye
<ul><li>a. Information on the likely routes of exposu</li><li>b. Acute Toxicity Data</li></ul>	Causes skin irritation. May cause an allergic skin reaction. Causes serious eye
<ul><li>a. Information on the likely routes of exposu</li><li>b. Acute Toxicity Data Acute toxic</li></ul>	Causes skin irritation. May cause an allergic skin reaction. Causes serious eye
<ul> <li>a. Information on the likely routes of exposu</li> <li>b. Acute Toxicity Data Acute toxic Oral</li> </ul>	Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation.
a. Information on the likely routes of exposu b. Acute Toxicity Data Acute toxic Oral Neopentyl glycol SOMETHYLTETRAHYDROPHTHALIC	Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. LD50 3200 mg/kg Rat
a. Information on the likely routes of exposu b. Acute Toxicity Data Acute toxic Oral Neopentyl glycol SOMETHYLTETRAHYDROPHTHALIC ANHYDRIDE	Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. LD50 3200 mg/kg Rat LD50 2140 mg/kg Rat
a. Information on the likely routes of exposu b. Acute Toxicity Data Acute toxic Oral Neopentyl glycol SOMETHYLTETRAHYDROPHTHALIC ANHYDRIDE nexahydrophthalic anhydride	Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. LD50 3200 mg/kg Rat LD50 2140 mg/kg Rat
a. Information on the likely routes of exposu b. Acute Toxicity Data Acute toxic Oral Neopentyl glycol SOMETHYLTETRAHYDROPHTHALIC ANHYDRIDE nexahydrophthalic anhydride Dermal	Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. LD50 3200 mg/kg Rat LD50 2140 mg/kg Rat LD50 4040 mg/kg Rat
a. Information on the likely routes of exposu b. Acute Toxicity Data Acute toxic Oral Neopentyl glycol SOMETHYLTETRAHYDROPHTHALIC ANHYDRIDE Dermal Neopentyl glycol SOMETHYLTETRAHYDROPHTHALIC	Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. LD50 3200 mg/kg Rat LD50 2140 mg/kg Rat LD50 4040 mg/kg Rat LD50 > 4000 mg/kg Guinea pig
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a. Information on the likely routes of exposu b. Acute Toxicity Data Acute toxic Oral Neopentyl glycol SOMETHYLTETRAHYDROPHTHALIC ANHYDRIDE Dermal Neopentyl glycol SOMETHYLTETRAHYDROPHTHALIC ANHYDRIDE nexahydrophthalic anhydride Inhalation	Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. LD50 3200 mg/kg Rat LD50 2140 mg/kg Rat LD50 4040 mg/kg Rat LD50 > 4000 mg/kg Guinea pig LD50 1410 mg/kg Rabbit No Data No Data
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a. Information on the likely routes of exposu b. Acute Toxicity Data Acute toxic Oral Neopentyl glycol SOMETHYLTETRAHYDROPHTHALIC ANHYDRIDE nexahydrophthalic anhydride Dermal Neopentyl glycol SOMETHYLTETRAHYDROPHTHALIC ANHYDRIDE nexahydrophthalic anhydride Inhalation Skin Corrosion/Irritation Serious Eye Damage/Irritation	Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. LD50 3200 mg/kg Rat LD50 2140 mg/kg Rat LD50 4040 mg/kg Rat LD50 4040 mg/kg Guinea pig LD50 1410 mg/kg Rabbit No Data No Data No Data

Carcinogenicity	
	No Data
IARC	
	No Data
OSHA	
	No Data
ACGIH	
NTP	No Data
1111	No Data
EU CLP	
	No Data
Germ Cell Mutagenicity	
	Ames test, Salmonella typhimurium
Reproductive toxicity	
	No Data
Specific target organ toxicity (single e	
	No Data
Specific target organ toxicity (repeate	d exposure):
	No Data
Aspiration hazard	
	No Data
12. Environmental information	
a. Aquatic and terrestrial ecotoxicity	
Fish toxicity (Acute)	
Neopentyl glycol	LC50 > 1000 mg/ $\ell$ 96 hr Oryzias latipes
ISOMETHYLTETRAHYDROPHTHALIC	No Data
ANHYDRIDE hexahydrophthalic anhydride	LC50 660 mg/ℓ 48 hr Leuciscus idus
Water flea toxicity (Acute)	
Neopentyl glycol	LC50 3908.954 mg/ℓ 48 hr
ISOMETHYLTETRAHYDROPHTHALIC	No Data
ANHYDRIDE hexahydrophthalic anhydride	EC50 103 mg/ℓ 24 hr Daphnia magna
Birds growth hinderance test (Acute)	
Neopentyl glycol	EC50 2198.166 mg/ℓ 96 hr
ISOMETHYLTETRAHYDROPHTHALIC	EC50 16.415 mg/ℓ 96 hr
ANHYDRIDE hexahydrophthalic anhydride	EC50 95.6 mg/ℓ 72 hr Scenedesmus subspicatus
b. Persistence and degradability	
Persistence	
Neopentyl glycol	log Kow 0.16
ISOMETHYLTETRAHYDROPHTHALIC	log Kow 2.51
ANHYDRIDE hexahydrophthalic anhydride	log Kow 2 17
Degradability	log Kow 2.17
Dogradability	No Data
c. Bioaccumulative potential:	····
condenasability	
Neopentyl glycol	BCF 0.3 ~ 0.5
ISOMETHYLTETRAHYDROPHTHALIC	BCF 21
ANHYDRIDE hexahydrophthalic anhydride	No Data
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biodegradablility	
Neopentyl glycol	(< 5% )
ISOMETHYLTETRAHYDROPHTHALIC ANHYDRIDE	No Data
hexahydrophthalic anhydride	98 (%) 28 day
d. Mobility in soil:	
	No Data
e. Other adverse effects	
	No Data

## 13. Disposal considerations

Incineration is the recommended disposal method for all chemical wastes. Material collected on absorbent material may be disposed in a landfill in accordance with all applicable local, state and federal regulations

14. Transport information	
a. UN No.	
	1760
b. Proper Shipping Name	
	(CORROSIVE LIQUID, N.O.S.)
c. Transportation Class	
	8
d. Packing Group	
	1
e.Marine Pllutant	
	No Data
f. Special precautions for user	
fire emergency	
	F-A
spill Emergency	
	S-B

## 15. Regulation information

a. Industrial Safety and Health Act	
	No Data
b. Toxic Chemical Control Act	
	No Data
c. Dangerous Material Safety Control Act	
	No Data
d. Wastes Management Act	
	No Data
e. Other requirements in domestic and othe	r countries
National regulation	
POPs Control Act	
	Not applicable
other countries regulation	
U.S.A(OSHA)	
	Not applicable
U.S.A(CERCLA)	
	Not applicable
U.S.A(EPCRA 302)	

	Not applicable
USA(EPCRA 304)	
	Not applicable
USA(EPCRA 313)	
	Not applicable
EU	
Neopentyl glycol	Not applicable
ISOMETHYLTETRAHYDROPHTHALIC ANHYDRIDE	Xi; R41R42/43
hexahydrophthalic anhydride	Xi; R41R42/43
EU	
Neopentyl glycol	Not applicable
ISOMETHYLTETRAHYDROPHTHALIC ANHYDRIDE	R41, R42/43
hexahydrophthalic anhydride	R41, R42/43
EU	
Neopentyl glycol	Not applicable
ISOMETHYLTETRAHYDROPHTHALIC ANHYDRIDE	S2, S22, S24, S26, S37/39
hexahydrophthalic anhydride	S2, S23, S24, S26, S37/39

16. Other requirements in domestic and other countries

a. Information source and references

hexahydrophthalic anhydride

International Uniform ChemicaL Information Database(IUCLID)(http://ecb.jrc.it/esis) National Institute of Technology and Evaluation(NITE)(http://www.safe.nite.go.jp/ghs/h18\_bunrui.html) CRC Corporate Solution From Thomson Micromedex(http://csi.micromedex.com) International Uniform ChemicaL Information Database(IUCLID)(http://ecb.jrc.it/esis) Corporate Solution From Thomson Micromedex(http://csi.micromedex.com) International Uniform ChemicaL Information Database(IUCLID)(http://ecb.jrc.it/esis)

IUCLID

The Chemical Database, The Department of Chemistry at the University of Akron(http://ull.chemistry.uakron.edu/erd)

b. Issuing date	2014-09-12
c. Revision number and date	
Revision number	_
Date	_
d. Others	